WHAT IS CLAIMED IS:

1. A glass substrate machining method comprising the steps of:

machining a glass substrate by using a CO_2 laser of variable pulse width as machining means;

- a first step of executing a single laser irradiation; and
- a second step of executing a plurality of laser irradiations.
- 2. The glass substrate machining method according to claim 1, wherein the pulse width of said laser in the second step is greater than that in the first step.
- 3. A high-frequency circuit fabricating method comprising

machining a glass substrate by using a CO₂ laser; controlling an amount of air bubbles in said glass substrate to improve the workability of said glass substrate.

4. A high-frequency circuit fabricating method according to claim 3, comprising forming a thin insulator on a glass surface.

5. A high-frequency circuit fabricating method according to claim 3, wherein an internal cavity is formed within said glass substrate.

6. A high-frequency circuit fabricating method according to claim 3, wherein said glass substrate, after said laser machining, has a large surface area in the machined surface due to bubble traces in glass; and

forming a metal film through simple electroless plating, to improve heat radiation property of the metal film-formed portion.

- 7. A radio terminal apparatus comprising a high-frequency circuit fabricated by the machining method according to claim 3.
- 8. A radio terminal apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 4.
- 9. A radio terminal apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 5.
- 10. A radio terminal apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 6.

- 11. A radio base station apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 3.
- 12. A radio base station apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 4.
- 13. A radio base station apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 5.
- 14. A radio base station apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 6.
- 15. A radar apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 3.
- 16. A radar apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 4.
- 17. A radar apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 5.

18. A radar apparatus comprising a high-frequency circuit fabricated by the glass substrate machining method according to claim 6.